

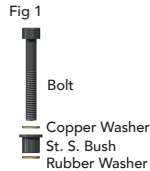
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-GSXR1000-K3-1-GBR / Secondary Clutch Cover Part No. EC-GSXR1000-K3-2-GBR /  
Bullet Frame Race Slider Set - RACE - Part No. FS-GSXR1000-K5-R

**SECONDARY ALTERNATOR COVER PART NO. EC-GSXR1000-K3-1-GBR**

- Once the fairing is removed, remove 4 off existing bolts on the aluminium alternator cover, corresponding to the moulded alternator cover. Shown as bolt positions 1,2,3 & 4.  
*Note: Retain the 2 rubber washers found at bolt positions 1 & 3.*
- Place the supplied copper washer over 1 off M6 x 35mm Hex Head Flanged bolt and then mount this bolt through Bolt Position 1 of the moulded alternator cover. Place the original rubber washer back over the threaded end of this bolt. (As illustrated in Fig 1)
- Place the supplied copper washer over 1 off M6 x 35mm Hex Head Flanged bolt and then mount this bolt through Bolt Position 3 of the moulded alternator cover. Place the original rubber washer back over the threaded end of this bolt. (As illustrated in Fig 1)
- Place the sub-assembled moulded alternator cover protector over the aluminium alternator cover, loosely screw down bolt positions 1 & 3.
- Assemble the remaining 2 off M6 x 45mm Hex Head Flanged bolts at bolt position 2 & 4.
- Tighten bolts to a Torque of 10 N/m as per Manufacturer's recommendations.

DO NOT OVERTIGHTEN



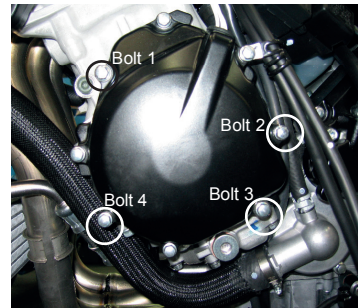
Bolt 1  
M6x35 - 10Nm  
Plus original  
Washer &  
Additional  
Washer



Bolt 2  
M6x45mm - 10Nm

Bolt 4  
M6x45mm - 10Nm

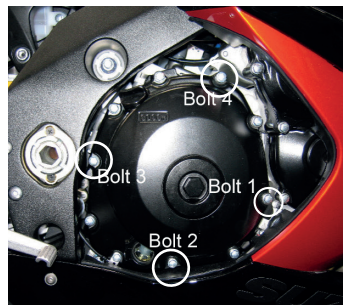
Bolt 3  
M6x45mm - 10Nm  
Plus original  
Washer &  
Additional  
Washer



**SECONDARY CLUTCH COVER PART NO. EC-GSXR1000-K3-2-GBR**

- Remove 4 off existing Bolts on the stock aluminium clutch cover, corresponding to the Secondary Clutch Cover, shown as bolt positions 1, 2, 3 & 4.  
*Note: Retain the 1 rubber washer found at Bolt Position 1.*
- Assemble 1 of the supplied M6x35mm Hex Head Flanged Bolts through the Secondary Clutch Cover at Bolt position 1. Place the retained rubber washer over the threaded end of this bolt.
- Place the Secondary Clutch Cover over the aluminium stock clutch cover, loosely screwing down Bolt 1, then the remaining Bolts as supplied: M6x35mm Hex Head Flanged bolts.
- Tighten bolts to a Torque of 10 N/m as per Manufacturer's recommendations.

DO NOT OVERTIGHTEN



**BULLET FRAME SLIDER - LEFT HAND SIDE - RACE**  
**PART NO. FS-GSXR1000-K5-LHS-R**

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



**BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE**  
**PART NO. FS-GSXR1000-K5-RHS-R**

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



**Protection Bundle: CP-GSXR1000-K3-CS-GBR**

EC-GSXR1000-K3-1-GBR - EC-GSXR1000-K3-2-GBR - CGA10-GBR - BA12-8-GBR-SET, FS-GSXR1000-K5-R

**Engine Cover Set: EC-GSXR1000-K3-SET-GBR**

EC-GSXR1000-K3-1-GBR - EC-GSXR1000-K3-2-GBR