

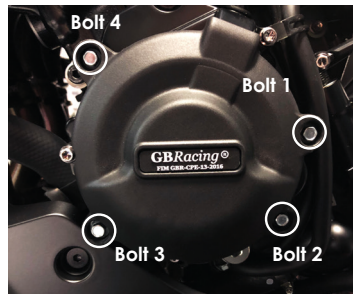
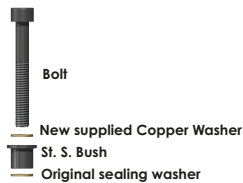
**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

Secondary Alternator Cover Part No. EC-GSXS1000-L5-1-GBR / Secondary Clutch Cover Part No. EC-GSXS1000-L5-2-GBR /  
Secondary Pulse/Timing Cover Part No. EC-GSXS1000-L5-3-GBR / Secondary Starter Cover Part No. EC-GSXS1000-L5-6-GBR

### SECONDARY ALTERNATOR COVER – PART NO. EC-GSXS1000-L5-1-GBR

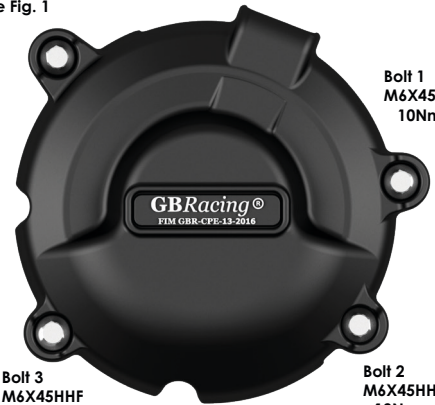
- 1 Remove the fairing if fitted.
- 2 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2, 3 & 4. *Note : Bolts 2 & 4 have sealing washers that need retaining for re-use later.*
- 3 Place the Secondary Alternator Cover over the Stock cover.
- 4 Assemble the two replacement bolts at Bolt positions 2 & 4 through the Secondary Alternator Cover, then re-assemble the stock sealing washer as shown above [See Fig.1].
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.

Fig.1



Bolt 4  
M6X35HHF - 10Nm -  
reuse existing washer  
see Fig. 1

FIG. 2



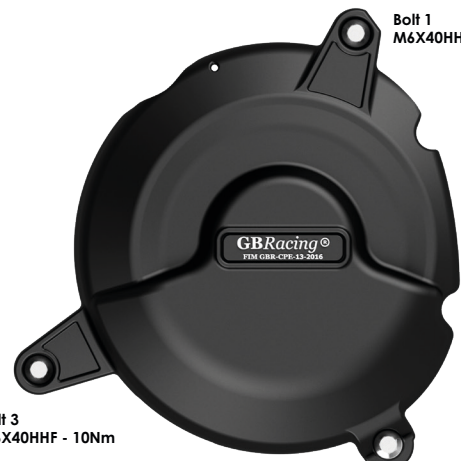
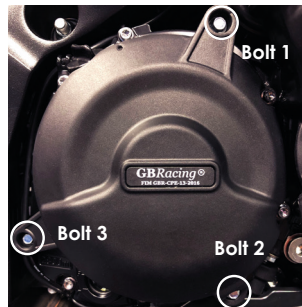
Bolt 1  
M6X45HHF -  
10Nm

Bolt 3  
M6X45HHF  
- 10Nm

Bolt 2  
M6X45HHF  
- 10Nm  
reuse exist-  
ing washer  
see Fig. 1

### SECONDARY CLUTCH COVER – PART NO. EC-GSXS1000-L5-2-GBR

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.



Bolt 1  
M6X40HHF - 10Nm

Bolt 3  
M6X40HHF - 10Nm

Bolt 2  
M6X35HHF - 10Nm

### SECONDARY PULSE/TIMING COVER – PART NO. EC-GSXS1000-L5-3-GBR

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the Stock Pulse cover, shown as position Bolt 1, 2 & 3. *Note : Bolt 1 has a sealing washer that need retaining for re-use later.*
- 3 Place the Secondary Pulse Cover over the Stock cover.
- 4 Assemble the replacement bolt at Bolt positions 1 through the Secondary Pulse Cover, then re-assemble the stock sealing washer as shown above [See Fig.1].
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.

Fig.1



Bolt 1  
M6X30HHF -  
10Nm - reuse  
existing washer  
see Fig. 1

Bolt 3  
M6X30HHF - 10Nm

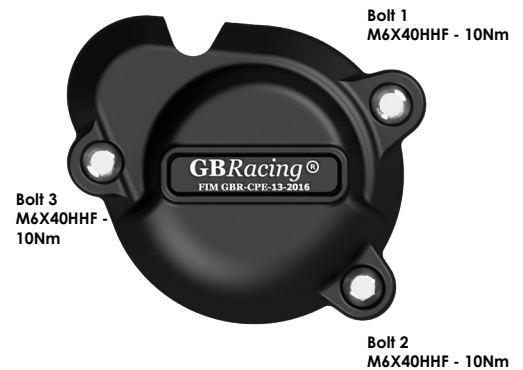
Bolt 2  
M6X30HHF -  
10Nm

### ENGINE COVER SET Part No. EC-GSXS1000-L5-SET-GBR

Secondary Alternator Part No. EC-GSXS1000-L5-1-GBR, Secondary Clutch Cover Part No. EC-GSXS1000-L5-2-GBR,  
Secondary Pulse Cover Part No. EC-GSXS1000-L5-3-GBR, Secondary Starter Cover Part No. EC-GSXS1000-L5-6-GBR

**SECONDARY STARTER COVER PART NO. EC-GSXS1000-L5-6-GBR**

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the stock Starter cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Starter Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.



**BULLET FRAME SLIDER SET - STREET - PART NO. FS-GSXS1000-L5-S:**

**LEFT HAND SIDE BULLET FRAME SLIDER - STREET**  
**PART NO: FS-GSXS1000-L5-LHS-S**

- 1 Remove upper rear mounting bolt. See **Fig.1**
- 2 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 3 Tighten to 55NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

**Fig. 1**



**RIGHT HAND SIDE BULLET FRAME SLIDER - STREET**  
**PART NO: FS-GSXS1000-L5-RHS-S**

- 1 Remove upper rear mounting bolt. See **Fig.1**
- 2 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 3 Tighten to 55NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

**Fig. 1**

