

YZF-R3 2023-2025 MT-03 2023-2025

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-R3-2015-1-GBR / Secondary Clutch Cover Part No. EC-R3-2023-2-GBR / Secondary Water Pump Cover Part No. EC-R3-2023-5-GBR / Bullet Frame Slider SET Part No: FS-R3-2015-R

SECONDARY ALTERNATOR COVER - PART NO. EC-R3-2015-1-GBR

- 1 Remove Fairing.
- Remove 4 existing bolts from the stock Alternator cover, shown as position Bolts 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- Replace Fairing.







SECONDARY CLUTCH COVER - PART NO. EC-R3-2023-2-GBR

- Remove fairing
- 2 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown.
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- Refit fairing.







Bolt 1 SPB-2

> M6X30HHF: 10Nm

M6X30HHF: 10Nm

SECONDARY WATER PUMP COVER PART NO. EC-R3-2023-5-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock water pump cover, shown as position Bolt 1, 2, 3, retaining copper washer at Bolt 3.
- 3 Place the Secondary Water Pump Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown, placing the two supplied Copper Washers on Bolt 3 as shown in **Fig. 1**. Please note: do not re-use old washer, only use the two new supplied copper washers.
- 5 Tighten bolts to 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace fairing.





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Bolt 3
SPB-2
M6X30HHF: 10Nm
2 x M6WCU

Fig. 1

Bolt 3

New supplied Copper Washer

New supplied Copper Washer

St. S. Bush



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RACE Bullet Frame Slider SET Part No: FS-R3-2015-R:

BULLET FRAME SLIDER - LEFT HAND SIDE - RACE PART NO. FS-R3-2015-LHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.





M10x1.25x60

BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE PART NO. FS-R3-2015-RHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.





