

### TUONO V4R 2011-2020

# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



Bolt 4 M6x45 HHF -

12Nm

#### THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-RSV4-2010-1-GBR / Secondary Clutch Cover Part No. EC-RSV4-2010-2-GBR / Bullet Frame Race Slider Set - STREET - Part No. FS-V4R-2011-S / Paddock Stand / Bobbin Set Part No. BA12-6-RSV4-GBR-SET

<u>Please note:</u> For the 2017 model onwards, the **alternator** and **clutch** have a standard dust cover fitted to brackets.

The fixing studs and brackets will need to be removed before fitting the GBRacing alternator / clutch cover. (For clutch: See Fig. 2 below).

### SECONDARY ALTERNATOR COVER PART NO. EC-RSV4-2010-1-GBR

Fits 2010-2020 models only. Alternator cover does not fit 2021 model

- 1 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2 3 & 4.
  Retain stock bolt washers.
- 2 Place the Secondary Alternator Cover over the stock cover.
- 3 Assemble 4 replacement bolts, reuse stock bolt washers, loosely in the correct position as shown. The retained stock washers are fitted between the engine casing and the GBRacing cover-See Fig. 1.







Stainless Steel Bush - GBRacing covers - Stock Washer

OE Engine Casing

Bolt 1

M6x30 HHF - 12Nm

### SECONDARY CLUTCH COVER PART NO. EC-RSV4-2010-2-GBR

See note at top of page re dust cover

- 1 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3. Retain stock bolt washers.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 3 replacement bolts, reuse stock bolt washers loosely in the correct position as shown. The retained stock washers are fitted between the engine casing and the GBRacing cover - See Fig. 1.
- 4 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.









Bolt 3



# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



### **BULLET FRAME SLIDER - SET - STREET - PART # FS-V4R-2011-S :**

## LEFT HAND SIDE BULLET FRAME SLIDER - STREET FS-V4R-2011-LHS-S

- Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 40NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





## RIGHT HAND SIDE BULLET FRAME SLIDER - STREET FS-V4R-2011-RHS-S

- Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 40NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





### **SETS & BUNDLES**

SET: EC-RSV4-2010-SET-GBR: EC-RSV4-2010-1-GBR / EC-RSV4-2010-2-GBR (2010-2020 models only)

BUNDLE: CP-RSV4-2010-CS-GBR: EC-RSV4-2010-1-GBR / EC-RSV4-2010-2-GBR / BA12-6-RSV4-GBR-SET (2010-2020 models only)