

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



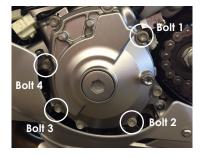
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-R1-2015-1-GBR / Secondary Clutch Cover Part No. EC-R1-2015-2-GBR / Secondary Pulse Cover Part No. EC-R1-2015-3-GBR & EC-R1-2019-3-GBR (Extended version)

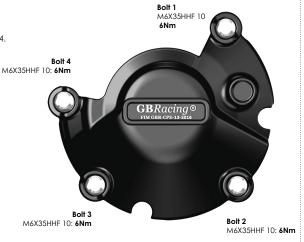
Bullet Frame Race Slider Set - STREET - Part No. FS-R1-2015-\$ / Bullet Frame Race Slider Set - RACE - Part No. FS-R1-2015-R / Yamaha 6mm

SECONDARY ALTERNATOR COVER - PART NO. EC-R1-2015-1-GBR

- 1. Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2,3 & 4.
- 2. Place the Secondary Alternator Cover over the stock cover.
- 3. Assemble 4 replacement bolts loosely in the correct position as shown.
- 4. Tighten bolts to a Torque of 6Nm. DO NOT OVERTIGHTEN.

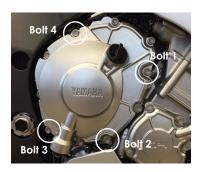






SECONDARY CLUTCH COVER - PART NO. EC-R1-2015-2-GBR

- 1. Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 ,3 & 4.
- 2. Place the Secondary Clutch Cover over the stock cover.
- 3. Assemble 4 replacement bolts loosely in the correct positions as shown.
- 4. Tighten bolts to a Torque of 6Nm. DO NOT OVERTIGHTEN.





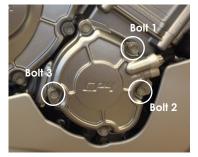


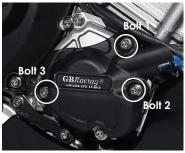
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SECONDARY PULSE COVER - PART NO. EC-R1-2015-3-GBR and EC-R1-2019-3-GBR - (EXTENDED VERSION)

- 1. Remove 3 existing bolts from the stock pulse cover, shown as position Bolt 1, 2 & 3.
- 2. Place the Secondary Pulse Cover over the stock cover.
- 3. Assemble 3 replacement bolts loosely in the correct positions as shown.
- 4. Tighten bolts to a Torque of 6Nm. DO NOT OVERTIGHTEN.







Bolt info same as **Fig. 1**







- 1 Remove upper engine mounting bolt, located through the fairing opening. (ensuring that the conical OE Washer is not removed).
- 2 Assemble bolt through the aluminium bush into correct position.
- Tighten to 70NM torque.
- Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



BULLET FRAME SLIDER - RIGHT HAND SIDE - STREET - PART NO. FS-R1-2015-RHS-S

- 1 Remove upper engine mounting bolt, located through the fairing opening. (ensuring that the conical OE Washer is not removed).
- Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 70NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





BULLET FRAME SLIDER - LEFT HAND SIDE - RACE - PART NO. FS-R1-2015-LHS-R

- 1 Remove upper engine mounting bolt, located through the fairing opening. (ensuring that the conical OE Washer is not removed).
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 70NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.





BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE - PART NO. FS-R1-2015-RHS-R

- 1 Remove upper engine mounting bolt, located through the fairing opening. (ensuring that the conical OE Washer is not removed).
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 70NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- Screw M6 bolt into front of bullet moulding hand tight.



