

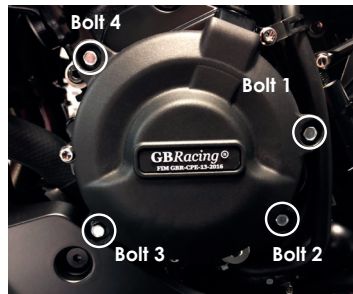
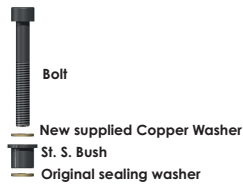
**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

Secondary Alternator Cover Part No. EC-GSXS1000-L5-1-GBR / Secondary Clutch Cover Part No. EC-GSXS1000-L5-2-GBR /  
 Secondary Pulse/Timing Cover Part No. EC-GSXS1000-L5-3-GBR / Secondary Starter Cover Part No. EC-GSXS1000-L5-6-GBR

**SECONDARY ALTERNATOR COVER – PART NO. EC-GSXS1000-L5-1-GBR**

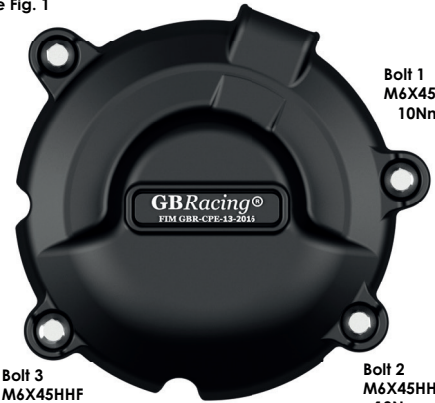
- 1 Remove the fairing if fitted.
- 2 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2, 3 & 4. *Note : Bolts 2 & 4 have sealing washers that need retaining for re-use later.*
- 3 Place the Secondary Alternator Cover over the Stock cover.
- 4 Assemble the two replacement bolts at Bolt positions 2 & 4 through the Secondary Alternator Cover, then re-assemble the stock sealing washer as shown above [See Fig.1].
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.

**Fig. 1**



**Bolt 4**  
 M6X35HHF - 10Nm -  
 reuse existing washer  
 see Fig. 1

**FIG. 2**



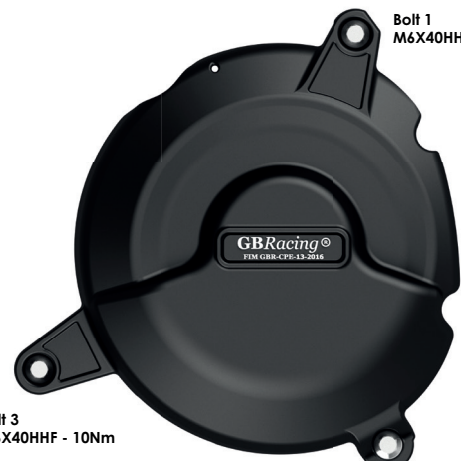
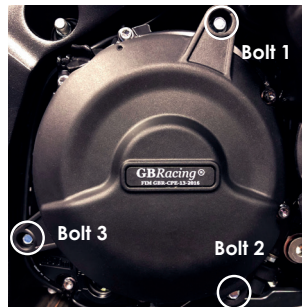
**Bolt 1**  
 M6X45HHF -  
 10Nm

**Bolt 3**  
 M6X45HHF  
 - 10Nm

**Bolt 2**  
 M6X45HHF  
 - 10Nm  
 reuse exist-  
 ing washer  
 see Fig. 1

**SECONDARY CLUTCH COVER – PART NO. EC-GSXS1000-L5-2-GBR**

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.



**Bolt 1**  
 M6X40HHF - 10Nm

**Bolt 3**  
 M6X40HHF - 10Nm

**Bolt 2**  
 M6X35HHF - 10Nm

**SECONDARY PULSE/TIMING COVER – PART NO. EC-GSXS1000-L5-3-GBR**

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the Stock Pulse cover, shown as position Bolt 1, 2 & 3. *Note : Bolt 1 has a sealing washer that need retaining for re-use later.*
- 3 Place the Secondary Pulse Cover over the Stock cover.
- 4 Assemble the replacement bolt at Bolt positions 1 through the Secondary Pulse Cover, then re-assemble the stock sealing washer as shown above [See Fig.1].
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace the fairing if fitted.

**Fig. 1**



**Bolt 1**  
 M6X30HHF -  
 10Nm - reuse  
 existing washer  
 see Fig. 1

**Bolt 3**  
 M6X30HHF - 10Nm

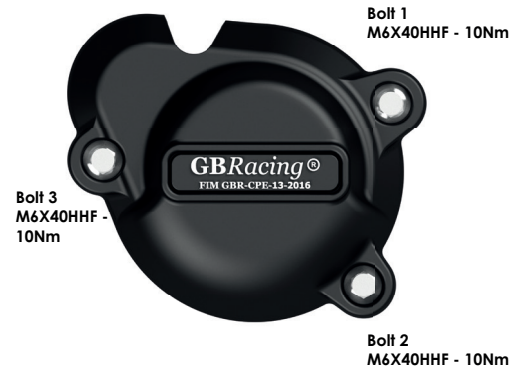
**Bolt 2**  
 M6X30HHF -  
 10Nm

**ENGINE COVER SET Part No. EC-GSXS1000-L5-SET-GBR**

Secondary Alternator Part No. EC-GSXS1000-L5-1-GBR, Secondary Clutch Cover Part No. EC-GSXS1000-L5-2-GBR,  
 Secondary Pulse Cover Part No. EC-GSXS1000-L5-3-GBR, Secondary Starter Cover Part No. EC-GSXS1000-L5-6-GBR

**SECONDARY STARTER COVER PART NO. EC-GSXS1000-L5-6-GBR**

- 1 Remove the fairing if fitted.
- 2 Remove 3 existing bolts from the stock Starter cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Starter Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 6 Replace the fairing if fitted.



**BULLET FRAME SLIDER SET - STREET - PART NO. FS-GSXS1000-L5-S:**

**LEFT HAND SIDE BULLET FRAME SLIDER - STREET  
PART NO: FS-GSXS1000-L5-LHS-S**

- 1 Remove upper rear mounting bolt. See Fig.1
- 2 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 3 Tighten to 55NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

**Fig. 1**



**RIGHT HAND SIDE BULLET FRAME SLIDER - STREET  
PART NO: FS-GSXS1000-L5-RHS-S**

- 1 Remove upper rear mounting bolt. See Fig.1
- 2 Assemble replacement engine mount bolt through the aluminium bush into correct position.
- 3 Tighten to 55NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

**Fig. 1**

