

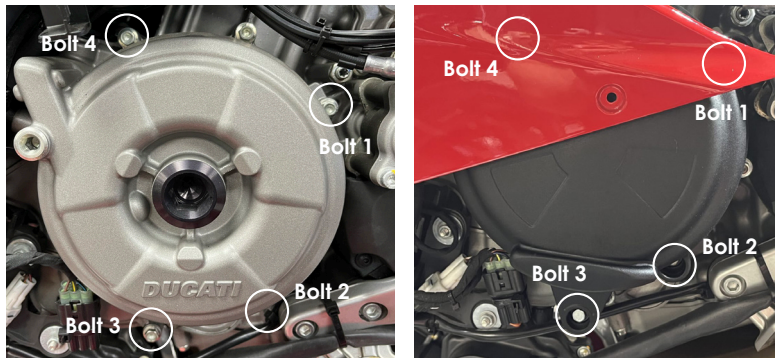


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V2-2020-1-GBR / Secondary Clutch Cover Part No. EC-1199-2012-2-GBR

**SECONDARY ALTERNATOR COVER
PART NO. EC-V2-2020-1-GBR**

- 1 Remove left hand side fairing panel.
- 2 Remove 4 existing bolts from the Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Replace left hand side fairing panel.



Bolt 4
M6x35HHF - 10Nm
SPB5

Bolt 1
M6x35HHF - 10Nm
SPB5

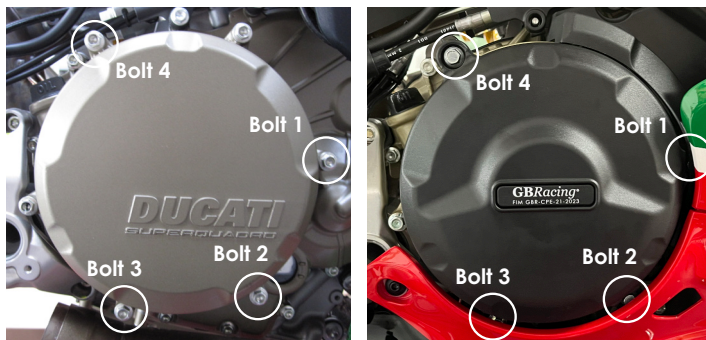


Bolt 2
M6x35HHF - 10Nm
SPB5

Bolt 3
M6x35HHF - 10Nm
SPB5

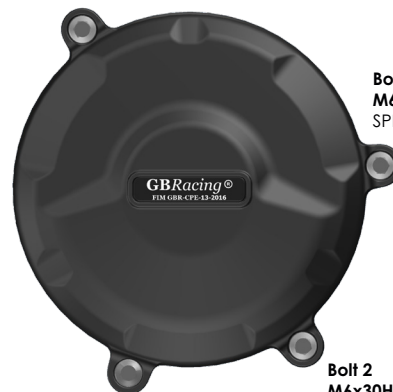
**SECONDARY CLUTCH COVER
PART NO. EC-1199-2012-2-GBR**

- 1 Remove right hand side fairing panel.
- 2 Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.
- 6 Replace right hand side fairing panel.



Bolt 4
M6x30HHF - 10Nm
SPB2

Bolt 1
M6x30HHF - 10Nm
SPB2



Bolt 2
M6x30HHF - 10Nm
SPB2

Bolt 3
M6x30HHF - 10Nm
SPB2

Engine Cover Set: EC-V2-2020-SET-GBR

EC-V2-2020-1-GBR, EC-1199-2012-2-GBR