

**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

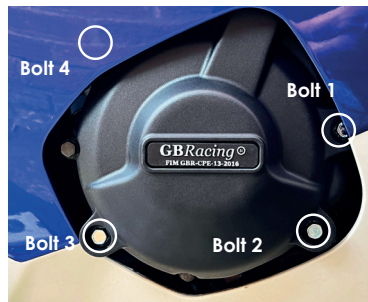
Secondary Alternator Cover Part No. EC-GSXS750-L7-1-GBR / Secondary Clutch Cover Part No. EC-GSXR600-K4-2-GBR /  
Secondary Pulse/Timing Cover Part No. EC-GSXR600-K4-3-GBR / Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR /  
L-Bullet Frame Race Slider Set Part No. FS-GSXR600-K4-R

**SECONDARY ALTERNATOR COVER PART NO. EC-GSXS750-L7-1-GBR**

- 1 Remove fairing
- 2 Remove 4 existing bolts from the Stock Alternator cover, shown as position Bolt 1, 2, 3 & 4

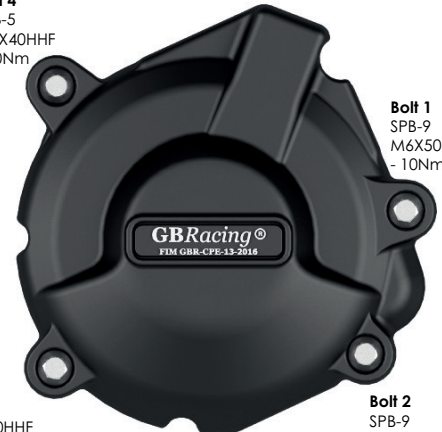
**NOTE: Bolt 2 and 4 have rubberised washers - ensure these stay between the O/E stock cover and the GBRacing cover.**

- 3 Place the Secondary Alternator Cover over the Stock cover.
- 4 Assemble 4 supplied replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace fairing.



**Bolt 4**  
SPB-5  
M6X40HHF  
- 10Nm

**Bolt 1**  
SPB-9  
M6X50HHF  
- 10Nm

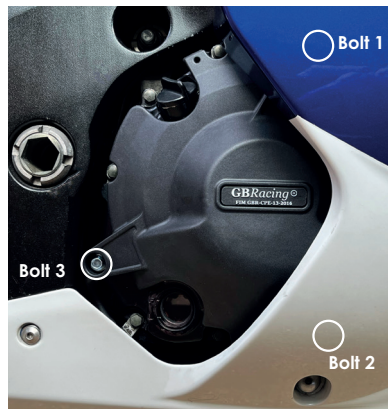


**Bolt 3**  
SPB-9  
M6X50HHF  
- 10Nm

**Bolt 2**  
SPB-9  
M6X50HHF  
- 10Nm

**SECONDARY CLUTCH COVER PART NO. EC-GSXR600-K4-2-GBR**

- 1 Remove fairing
- 2 Remove 3 existing bolts from the stock Clutch cover, shown as position Bolts 1, 2 & 3.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 3 supplied replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace fairing.



**Bolt 3**  
SPB-11  
M6X40HHF  
- 10Nm

**Bolt 1**  
SPB-5  
M6X40HHF  
10Nm



**Bolt 2**  
SPB-5  
M6X40HHF  
- 10Nm

**SECONDARY PULSE/TIMING COVER PART NO. EC-GSXR600-K4-3-GBR**

- 1 Remove fairing
- 2 Remove 3 existing bolts from the stock pulse cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Pulse Cover over the stock cover.
- 4 Assemble 3 supplied replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Replace fairing.



**Bolt 3**  
SPB-2  
M6X30HHF  
- 10Nm

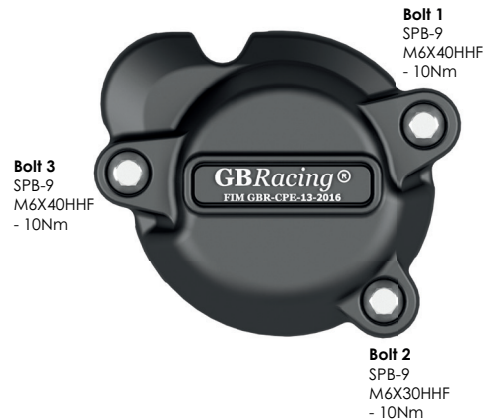
**Bolt 1**  
SPB-2  
M6X30HHF  
- 10Nm



**Bolt 2**  
SPB-9  
M6X30HHF  
- 10Nm

**SECONDARY STARTER COVER PART NO. EC-GSXS750-L7-6-GBR**

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the Stock Starter cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Starter Cover over the Stock cover.
- 4 Assemble 3 supplied replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 6 Replace fairing.



**ENGINE COVER SET Part No. EC-GSXR600-K4-SET-GBR**

Secondary Alternator Part No. EC-GSXS750-L7-1-GBR, Secondary Clutch Cover Part No. EC-GSXR600-K4-2-GBR, Secondary Pulse Cover Part No. EC-GSXR600-K4-3-GBR, Secondary Starter Cover Part No. EC-GSXS750-L7-6-GBR

**BULLET FRAME SLIDER - LEFT HAND SIDE - RACE**  
**PART NO. FS-GSXR600-K4-LHS-R**

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.



**BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE**  
**PART NO. FS-GSXR600-K4-RHS-R**

- 1 Remove upper engine mounting bolt, located through the fairing opening.
- 2 Assemble bolt through the aluminium bush into correct position.
- 3 Tighten to 25NM torque.
- 4 Slide bullet moulding onto aluminium bush.
- 5 Screw M6 bolt into front of bullet moulding hand tight.

