



**M 1000 R, M 1000 RR  
& M 1000 XR 2024-2025**

# FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN

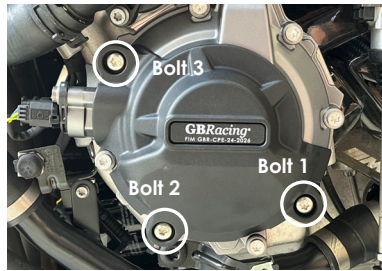


**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

Secondary Alternator Cover Part No. EC-S1000RR-2025-1-GBR / Secondary Clutch Cover Part No. EC-S1000RR-2019-2-GBR /  
Secondary Pulse Cover Part No. EC-S1000RR-2019-3-GBR / Secondary Thermostat Cover Part No. EC-M1000RR-2025-5-GBR /  
Secondary Thermostat Cover Part No. EC-S1000RR-2019-5-GBR / Bullet Frame Sliders Part No. FS-S1000RR-2019-R & FS-S1000RR-2019-S

## SECONDARY ALTERNATOR COVER – PART NO. EC-S1000RR-2025-1-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 3 replacement stainless steel M6x40-TORX bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Refit fairing.



**Bolt 3**  
M6x40A2-TORX - 10Nm  
SPB2

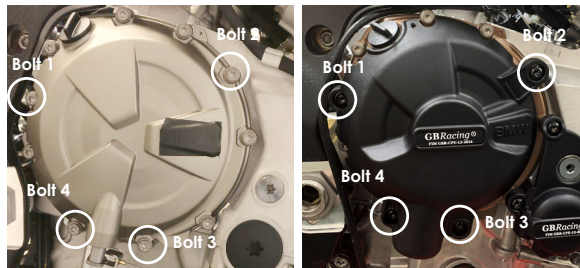


**Bolt 2**  
M6x40A2-TORX - 10Nm  
SPB2

**Bolt 1**  
M6x40A2-TORX - 10Nm  
SPB2

## SECONDARY CLUTCH COVER – PART NO. EC-S1000RR-2019-2-GBR

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement M6X40A2 TORX bolts, loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Refit fairing.



**Bolt 1**  
M6x40A2-TORX - 10Nm  
SPB4



**Bolt 4**  
M6x40A2-TORX - 10Nm  
SPB4

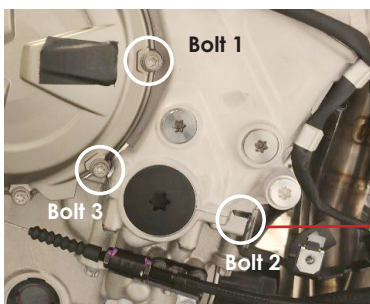
**Bolt 2**  
M6x40A2-TORX - 10Nm  
SPB4

**Bolt 3**  
M6x40A2-TORX - 10Nm  
SPB4

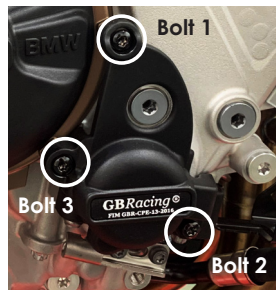
## SECONDARY PULSE COVER – PART NO. EC-S1000RR-2019-3-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts indicated in Fig 1.
- 3 Fit GBRacing fixing bracket to existing bracket as shown in Fig 2.
- 4 Fixing bracket is fitted to engine using existing clutch cable mount.
- 5 Place the Secondary Pulse Cover over these bolt positions in Fig 1.
- 6 Assemble 2 replacement M6X40A2 TORX bolts, loosely in the correct position as shown at bolt positions 1 & 3.
- 7 Bolt 2 M6X30A2 TORX will secure to the fixing bracket as indicated in Fig 2 & 3.
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.

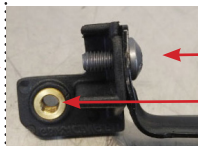
**Fig 1.**



**Fig 3.**



**Fig 2.**  
Fixing Bracket (EC-S1000RR-2019-3-FB-GBR)  
for Bolt 2



Use OE mounting bolt here  
Bolt 2 M6X30A2 mounting point

**Bolt 1**  
M6x40A2-TORX - 10Nm  
SPB4

**Bolt 3**  
M6x40A2-TORX - 10Nm  
SPB4



**Bolt 2**  
M6x30A2-TORX - 10Nm



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# FITTING INSTRUCTIONS

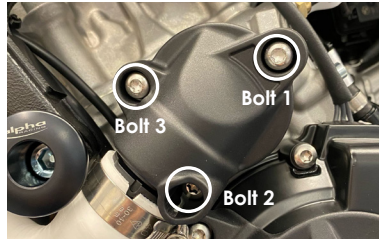
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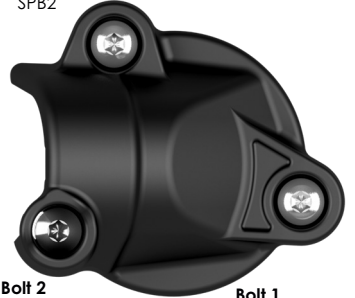
## SECONDARY THERMOSTAT COVER PART NO. EC-M1000RR-2025-5-GBR

**Only fits M1000RR 2025, will not fit M1000RR 2024.**

- 1 Fitting requires a COLD engine.
- 2 Remove fairing.
- 3 Decompress the system before loosening existing stock bolts by removing radiator cap.
- 4 Have all 3 Replacement Bolts to hand before removing existing stock bolts.
- 5 Remove 3 existing bolts from the stock Thermostat Cover shown as bolt positions 1, 2 & 3
- 6 Place the Thermostat Cover over the stock cover.
- 7 Assemble 3 replacement bolts, loosely in the correct position as shown.
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.
- 10 Check coolant level & top up if necessary before starting engine.



**Bolt 3**  
M6x30A2TORX- 10Nm  
SPB2



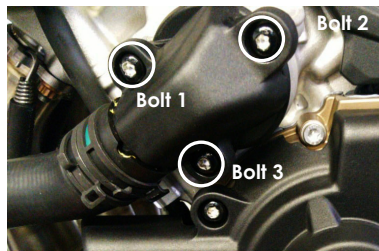
**Bolt 2**  
M6x40A2TORX  
- 10Nm  
SPB11

**Bolt 1**  
M6x30A2TORX  
- 10Nm  
SPB2

## SECONDARY THERMOSTAT COVER PART NO. EC-S1000RR-2019-5-GBR

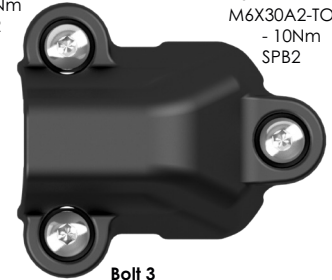
**PLEASE NOTE: EC-S1000RR-2019-5-GBR will not fit M1000RR 2025.**

- 1 Fitting requires a COLD engine.
- 2 Remove fairing.
- 3 Decompress the system before loosening existing stock bolts by removing radiator cap.
- 4 Have all 3 Replacement Bolts to hand before removing existing stock bolts.
- 5 Remove 3 existing bolts from the stock Thermostat Cover shown as bolt positions 1, 2 & 3
- 6 Place the Thermostat Cover over the stock cover.
- 7 Assemble 3 replacement bolts, loosely in the correct position as shown.
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.
- 10 Check coolant level & top up if necessary before starting engine.



**Bolt 1**  
M6X30A2-TORX  
- 10Nm  
SPB2

**Bolt 2**  
M6X30A2-TORX  
- 10Nm  
SPB2



**Bolt 3**  
M6X30A2-TORX  
- 10Nm  
SPB2

## ENGINE COVER SET: EC-M1000RR-2025-SET-GBR:

EC-S1000RR-2025-1-GBR, EC-S1000RR-2019-2-GBR, EC-S1000RR-2019-3-GBR

### **BULLET FRAME SLIDER SET - RACE:** **PART NO. FS-S1000RR-2019-R:**

- 1 Remove fairing.
- 2 Remove Front Engine mount Bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Depending on Year check before Drilling Fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.

### **LEFT HAND SIDE - RACE** **PART NO. FS-S1000RR-2019-LHS-R**



CPM-3

CPB-10-20

M10x55



### **RIGHT HAND SIDE - RACE** **PART NO. FS-S1000RR-2019-RHS-R**



CPM-3

CPB-10-20

M10x55



### **BULLET FRAME SLIDER SET - STREET:** **PART NO. FS-S1000RR-2019-S:**

- 1 Remove fairing.
- 2 Remove Front Engine mount Bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Depending on Year check before Drilling Fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.

### **LEFT HAND SIDE - STREET** **PART NO. FS-S1000RR-2019-LHS-S**

CPM-3

CPB-10-40

M10x55



### **RIGHT HAND SIDE - STREET** **PART NO. FS-S1000RR-2019-RHS-S**

CPM-3

CPB-10-35

M10x55

