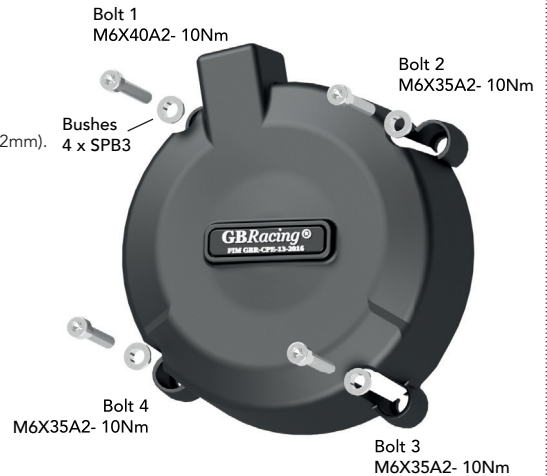
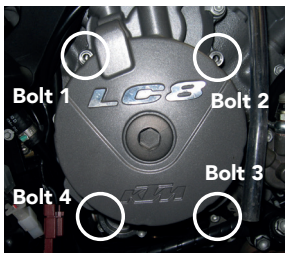


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-SD-1-GBR / Secondary Clutch Cover Part No. EC-SD-2-GBR
Lower Frame Slider Set - Part No. CP-SD-2-SET-GBR

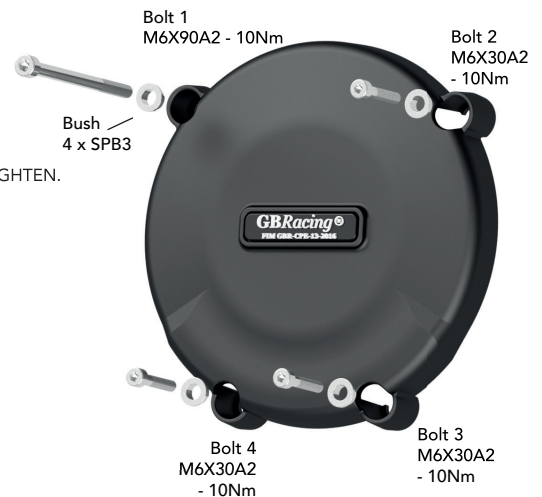
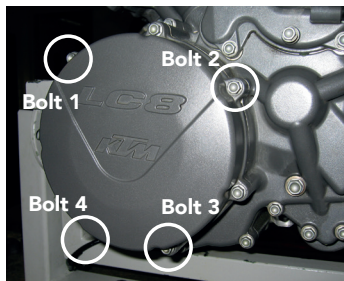
SECONDARY ALTERNATOR COVER PART NO. EC-SD-1-GBR

- 1 Remove 4 off existing Bolts on the stock aluminium Alternator cover, corresponding to the Secondary Engine Alternator Cover, shown as Bolt Positions 1, 2, 3 & 4.
- 2 Place the Secondary Alternator Cover over the stock cover aluminium alternator cover. Loosely screw down Bolt 1 (Note: M6X40A2mm) then the remaining 3 Bolts as supplied (M6X35A2mm).
- 3 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



SECONDARY CLUTCH COVER PART NO. EC-SD-2-GBR

- 1 Remove 4 off existing Bolts on the stock aluminium clutch cover, corresponding to the Secondary Engine Clutch Cover, shown as Bolt Positions 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock aluminium cover. Loosely screw down Bolt 1 (Note: M6X90A2mm), then the remaining 3 Bolts as supplied (M6X30A2mm).
- 3 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.



LOWER FRAME SLIDER SET PART NO. CP-SD-2-SET-GBR**LEFT HAND FITTING:**

- 1 Unscrew the Lower Engine lock nut, shown as Nut 1, on the lower front engine bolt. You will need to hold the bar, hexagon head, on the opposite end of the bar.
- 2 Use the supplied replacement lower engine bar to knock out the stock lower engine bar. Continue passing the replacement bar through, so that equal amounts of the bar protrude from both sides. *Note: Must use a soft hammer to knock out the stock bar, otherwise damage may be caused to the replacement bar thread end.*
- 3 Assemble the supplied longer aluminium bush over the left hand side replacement bar protrusion, ensuring that the larger bush diameter is away from the bike.
- 4 Slide over 1 of the 2 Crash Mushrooms marked up CPF1-2-GBR.
- 5 Assemble the M10 Washer & lock nut over the protruding thread. Hand tighten the lock.

RIGHT HAND FITTING:

- 1 Assemble the supplied shorter aluminium bush over the right hand side replacement bar protrusion, ensuring that the larger bush diameter is away from the bike.
- 2 Slide over the remaining Crash Mushroom marked up CPF1-2-GBR.
- 3 Assemble the M10 Washer & Lock Nut over the protruding thread. Hand tighten the lock nut.
- 4 To tighten up the lock nuts on both sides you will need to hold replacement bar still, by the slotted screwdriver slot located at each end. Keep tightening up alternate lock nuts until an equal thread protrusion of approximately 5mm is seen from both ends.
- 5 Holding both lock nuts with socket sets, tighten up to 40Nm Torque. **DO NOT OVERTIGHTEN**

