HONDA

CBR650R & CB650R 2024

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-CB650R-2024-1-GBR / Secondary Clutch Cover Part No. EC-CBR650F-2014-2-GBR Secondary Pulse Cover Part No. EC-CBR650F-2014-3-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-CB650R-2024-1-GBR

- Remove fairing.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct positions as shown.
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.

 DO NOT OVERTIGHTEN.
- 6 Refit fairina.





SECONDARY CLUTCH COVER PART NO. EC-CBR650F-2014-2-GBR

- Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct positions as shown.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's ecommendations. DO NOT OVERTIGHTEN.





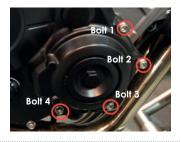


SECONDARY PULSE COVER

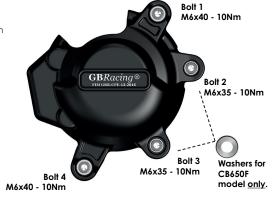
PART NO. EC-CBR650F-2014-3-GBR

- 1 Remove 4 existing bolts from the stock pulse cover, shown as position Bolt 1, 2,3 & 4.
- 2 Place the Secondary Pulse Cover over the stock cover.
- Assemble 4 replacement bolts loosely in the correct positions as shown. If you have an unfaired CB650F, please use the spacer washers supplied at Bolt Position 2 & 3.

 Place this spacer in between the GBR engine cover and the original Honda cover in these 2 positions.
- 4 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.







Engine Cover Set: EC-CB650R-2024-SET-GBR

EC-CB650R-2024-1-GBR, EC-CBR650F-2014-2-GBR, EC-CBR650F-2014-3-GBR