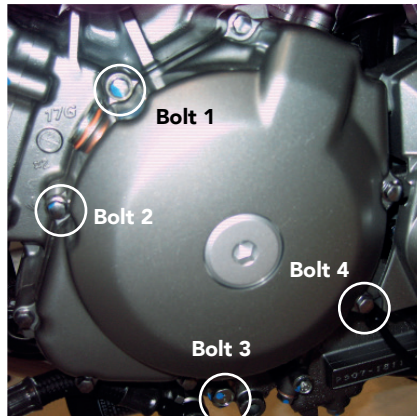


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

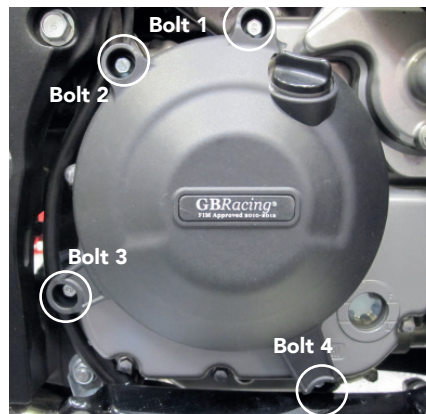
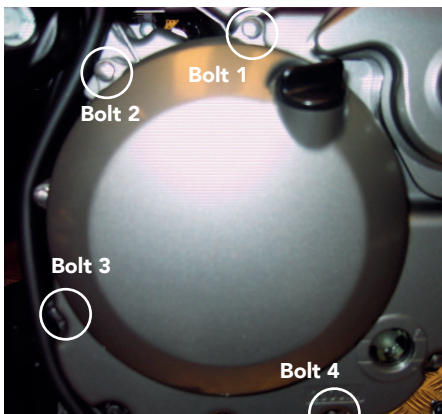
Secondary Alternator Cover Part No. EC-SV650-1999-1-GBR / Secondary Clutch Cover Part No. EC-SV650-1999-2-GBR

SECONDARY ALTERNATOR COVER
PART NO. EC-SV650-1999-1-GBR

- 1 Remove lower fairing.
- 2 Remove 4 existing bolts from the Alternator cover, shown as position Bolt 1, 2, 3 & 4.
Note: Retain the 2 stock oil seal washers found at bolt positions 1 & 2.
- 3 Assemble supplied M6WCU copper oil seal washer onto supplied replacement bolts 1&2
- 4 Assemble bolts 1&2 through secondary alternator cover, re-assemble retained stock oil seal washers onto the underside of bolts 1&2
- 5 Assemble secondary alternator cover on top of stock cover and assemble remaining bolts 3&4 into position. *Note: Must use thread lock on all threads*
- 6 Tighten bolts to a Torque of 12Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.

Bolt 1
M6x55HHF
12NmBolt 2
M6x55HHF
12NmBolt 4
M6x75HHF
12NmBolt 3
M6x55HHF
12Nm**SECONDARY CLUTCH COVER**
PART NO. EC-SV650-1999-2-GBR

- 1 Remove lower fairing.
- 2 Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown. *Note: Must use thread lock*
- 5 Tighten bolts to a Torque of 12 Nm as per manufacturer's recommendations.
DO NOT OVERTIGHTEN.

Bolt 2
M6x55 - 12NmBolt 1
M6x55 - 12NmBolt 3
M6x55 - 12NmBolt 4
M6x40 - 12Nm**Protection Bundle: CP-SV650-1999-CS-GBR**

EC-SV650-1999-1-GBR, EC-SV650-1999-2-GBR, CGA29-GBR, BA12-8-GBR-SET

Engine Cover Set: EC-SV650-1999-SET-GBR

EC-SV650-1999-1-GBR, EC-SV650-1999-2-GBR