



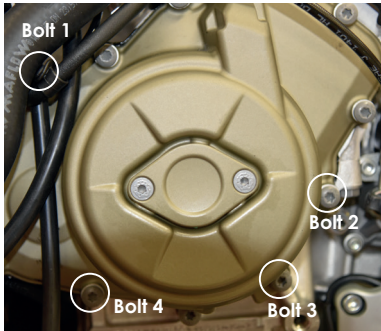
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4-2018-1-GBR / Secondary Clutch Cover Part No. EC-V4-2018-2-GBR

**SECONDARY ALTERNATOR COVER PART NO. EC-V4-2018-1-GBR**

1. Remove the left hand side fairing panel.
2. Remove the 4 standard bolts as shown in Fig. 1.
3. Place the secondary alternator cover against the standard alternator.
4. Insert the 4 supplied bolts and tighten to a maximum Torque of 10Nm as per manufacturer's recommendations:  
**3-3.5Nm + 90° (equivalent 5.5-10Nm)**  
DO NOT OVERTIGHTEN.
5. Replace the left hand side fairing panel.

Fig. 1



**Bolt 1**  
M6X30A2-TORX - 10Nm  
(max)

**Bolt 2**  
M6X30A2-TORX  
- 10Nm (max)

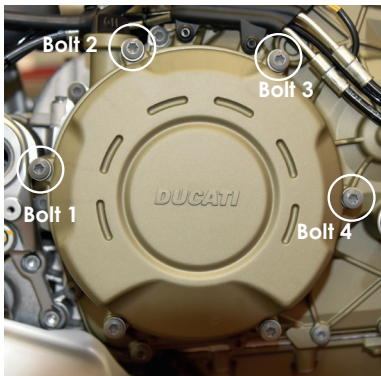


**Bolt 4**  
M6X30A2-TORX  
- 10Nm (max)

**Bolt 3**  
M6X30A2-TORX  
- 10Nm (max)

**SECONDARY CLUTCH COVER PART NO. EC-V4-2018-2-GBR**

1. Remove right hand side fairing panel.
2. Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
3. Place the Secondary Clutch Cover over the stock cover.
4. Assemble 4 replacement bolts loosely in the correct position as shown.
5. Tighten to a maximum Torque of 10Nm as per manufacturer's recommendations:  
**3-3.5Nm + 90° (equivalent 5.5-10Nm) - DO NOT OVERTIGHTEN.**
6. Replace right hand side fairing panel.



**Bolt 1**  
M6X30A2-TORX - 10Nm  
(max)

**Bolt 2**  
M6X30A2-TORX - 10Nm (max)

**Bolt 3**  
M6X30A2-TORX - 10Nm (max)



**Bolt 4**  
M6X30A2-TORX  
- 10Nm (max)

**ENGINE COVER SET: Part No. EC-V4-2018-SET-GBR**  
EC-V4-2018-1-GBR, EC-V4-2018-2-GBR

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