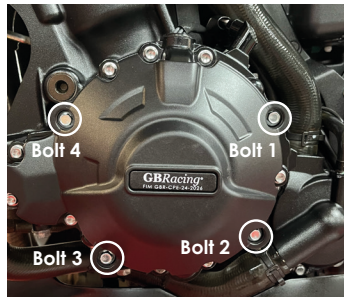
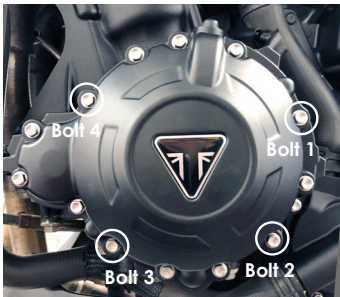


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-1050-2016-1-GBR / Secondary Clutch Cover Part No. EC-1050-2016-2-GBR /
Secondary Pulse Cover Part No. EC-1050-2016-3-GBR / Secondary Starter Cover Part No. EC-1050-2016-6-GBR

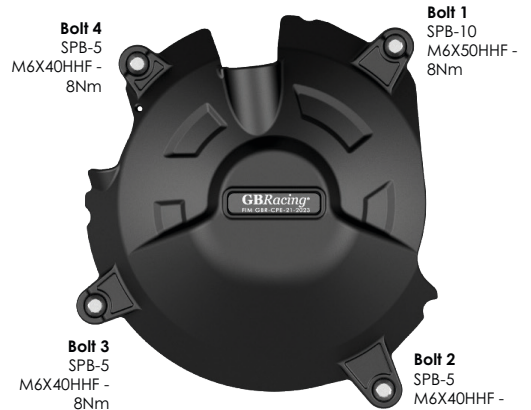
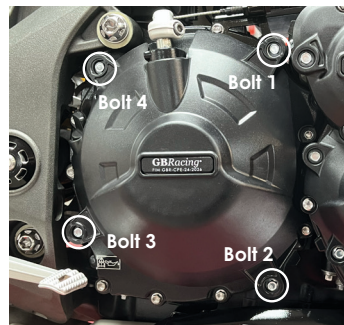
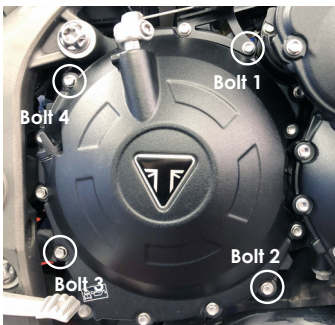
SECONDARY ALTERNATOR COVER - PART NO. EC-1050-2016-1-GBR

- 1 Remove 4 bolts from stock OE alternator cover.
- 2 Place the secondary alternator cover over the stock cover and loosely assemble 4 replacement bolts 1, 2, 3, 4.
- 3 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations: tighten diagonally i.e. Bolt 1 then Bolt 3, Bolt 2 then Bolt 4. **DO NOT OVERTIGHTEN.**



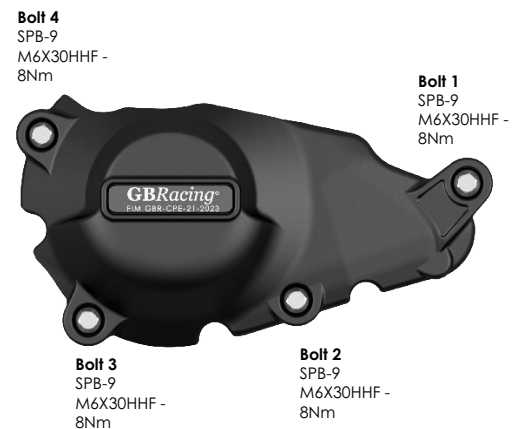
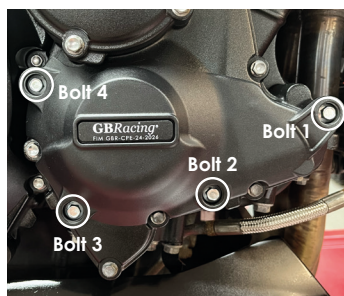
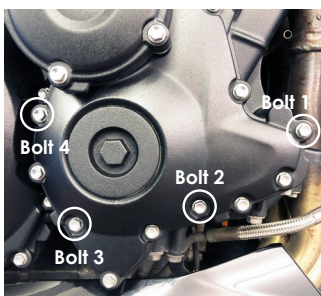
SECONDARY CLUTCH COVER PART NO. EC-1050-2016-2-GBR

- 1 Remove 4 bolts from stock OE clutch cover.
- 2 Place the secondary clutch cover over the stock cover and loosely assemble 4 replacement bolts 1, 2, 3, 4.
- 3 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations: tighten diagonally i.e. Bolt 1 then Bolt 3, Bolt 2 then Bolt 4. **DO NOT OVERTIGHTEN.**



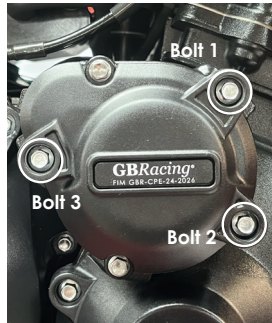
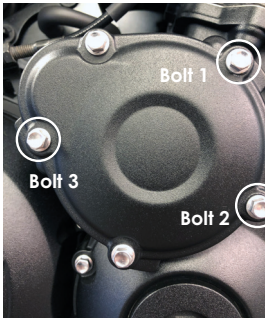
SECONDARY PULSE COVER PART NO. EC-1050-2016-3-GBR

- 1 Remove 4 bolts from stock OE pulse cover.
- 2 Place the secondary pulse cover over the stock cover and loosely assemble 4 replacement bolts 1, 2, 3, 4.
- 3 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations: tighten diagonally i.e. Bolt 1 then Bolt 3, Bolt 2 then Bolt 4. **DO NOT OVERTIGHTEN.**



SECONDARY STARTER COVER - PART NO. EC-1050-2016-6-GBR

- 1 Remove 3 bolts from stock OE starter cover.
- 2 Place the secondary starter cover over the stock cover and loosely assemble 3 replacement bolts 1, 2, & 3.
- 3 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations: tighten diagonally i.e. Bolt 1 then Bolt 3 and Bolt 2. DO NOT OVERTIGHTEN.

**Engine Cover Set: EC-1050-2016-SET-GBR**

EC-1050-2016-1-GBR, EC-1050-2016-2-GBR, EC-1050-2016-3-GBR, EC-1050-2016-6-GBR