



1098 2007

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN

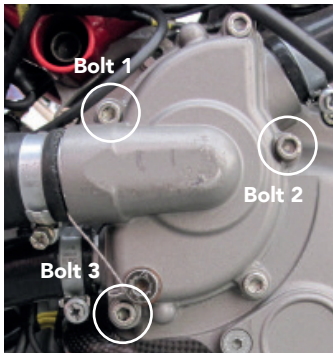


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Water Pump Cover Part No. EC-1198-2007-5-GBR

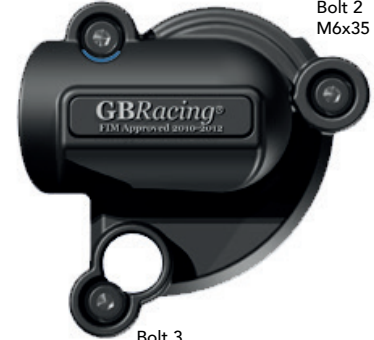
SECONDARY WATER PUMP COVER PART NO. EC-1198-2007-5-GBR

- 1 Remove 3 existing bolts from the Water Pump cover, shown as position Bolt 1, 2 & 3 (Retain washer at position 2. Reuse this washer and add supplied washer either end of the St.Steel bush, See Fig 1).
If casing is not counterbored remove St.Steel bush at position 2 and replace with supplied SPB4 St.Steel bush.
- 2 Place the Secondary Water Pump Cover over the stock cover. Assemble 3 replacement bolts loosely in the correct position as shown. Note: Must use thread lock
- (3) Tighten bolts to a Torque of 8Nm as per Manufacturer's recommendations.
DO NOT OVERTIGHTEN.



Bolt 1
M6x35 - 8Nm

Bolt 2
M6x35 - 8Nm



Bolt 3
M6x35 - 8Nm

Fig 1

