



FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



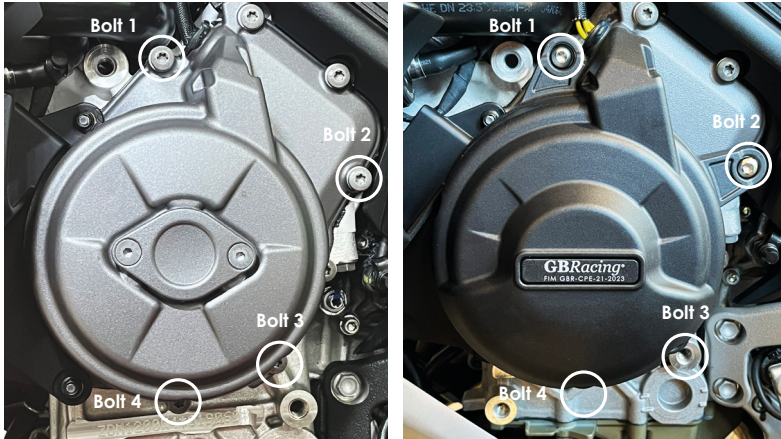
Multistrada V4, V4 S, V4 S Grand Tour, V4 Rally, V4 Pikes Peak 2022-2025

THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4-MS-2022-1-GBR / Secondary Clutch Cover Part No. EC-V4-MS-2022-2-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-V4-MS-2022-1-GBR

- 1 Remove the 4 standard bolts as shown as bolt position 1, 2, 3 & 4.
- 2 Place the secondary alternator cover over the standard alternator.
- 3 Insert the 4 supplied bolts and tighten to a maximum of 10Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN



Bolt 1
SPB-3
M6X25A2-TORX:
10Nm

Bolt 2
SPB-3
M6X25A2-TORX:
10Nm



Bolt 4
SPB-11
M6X35A2-TORX:
10Nm

Bolt 3
SPB-11
M6X35A2-TORX:
10Nm

SECONDARY CLUTCH COVER PART NO. EC-V4-MS-2022-2-GBR

Please note: Remove both fixing bolts on the right hand side of the belly pan as shown in **Fig. 1** - pull it forward and down slightly to enable access to the lower right bolt (see **Fig. 2**). These two bolts need to be re-installed after fitting the GBRacing cover.

- 1 Remove the 4 standard bolts as shown as bolt position 1, 2, 3 & 4.
- 2 Place the secondary clutch over the standard clutch.
- 3 Insert the 4 supplied bolts and tighten to a maximum of 10Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN

Bolt 1
SPB-11
M6X35A2-TORX:
10Nm

Bolt 2
SPB-11
M6X35A2-TORX:
10Nm

Fig. 1

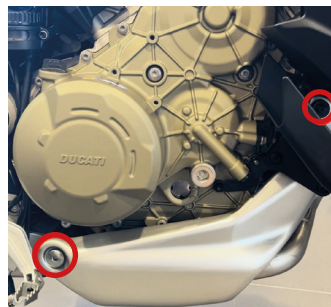
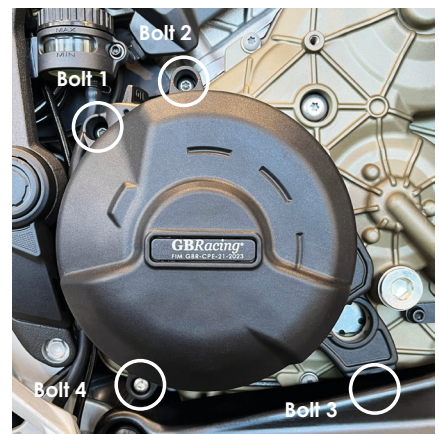
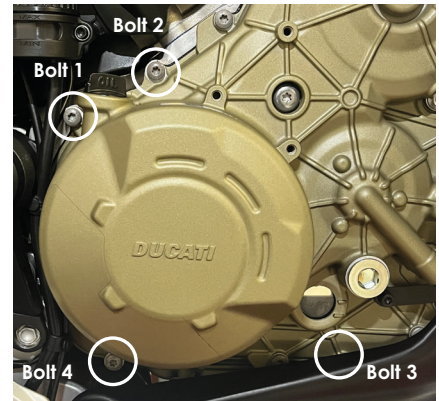
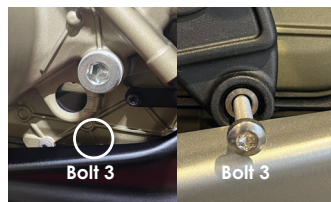


Fig. 2



Bolt 4
SPB-9
M6X35A2-TORX:
10Nm

Bolt 3
SPB-11
M6X35A2-TORX:
10Nm

ENGINE COVER SET: Part No. EC-V4-MS-2022-SET-GBR:

EC-V4-MS-2022-1-GBR, EC-V4-MS-2022-2-GBR

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