

**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

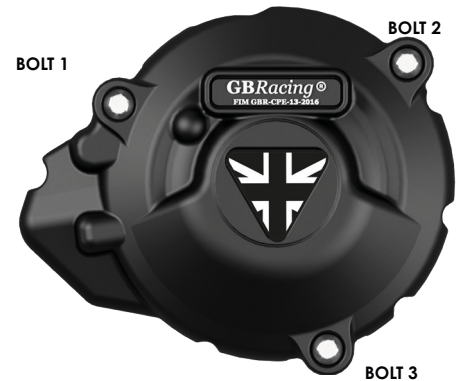
Secondary Alternator Cover Part No. EC-M2-2022-1-GBR

Secondary Clutch Cover Part No. EC-M2-2022-2-GBR

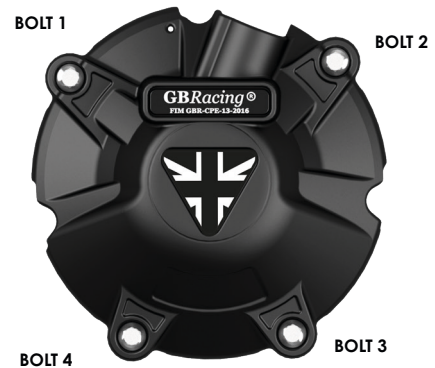
Secondary Pulse Cover Part No. EC-M2-2019-3-GBR

**NO BOLTS Supplied for 2022 Season****SECONDARY ALTERNATOR COVER  
PART NO. EC-M2-2022-1-GBR**

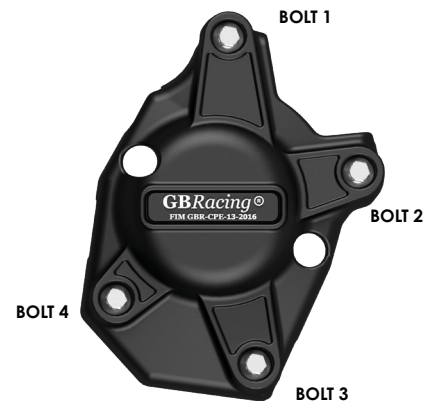
- 1 Remove 3 existing bolts from the Alternator cover, shown as position Bolt 1, 2 & 3.
- 2 Place the Secondary Alternator Cover over the cover.
- 3 Re-assemble using longer bolts than the standard ones that have been removed.
- 4 Tighten bolts to a Torque of 10Nm.  
DO NOT OVERTIGHTEN.

**SECONDARY CLUTCH COVER  
PART NO. EC-M2-2022-2-GBR**

- 1 Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the cover.
- 3 Re-assemble using longer bolts than the standard ones that have been removed.
- 4 Tighten bolts to a Torque of 10Nm.  
DO NOT OVERTIGHTEN.

**SECONDARY PULSE COVER  
PART NO. EC-M2-2019-3-GBR**

- 1 Remove 4 existing bolts from the Pulse cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Pulse Cover over the cover.
- 3 Re-assemble using longer bolts than the standard ones that have been removed.
- 4 Tighten bolts to a Torque of 10Nm.  
DO NOT OVERTIGHTEN.

**SECONDARY ENGINE COVER SET - PART NO. EC-M2-2022-SET-GBR:**

EC-M2-2022-1-GBR, EC-M2-2022-2-GBR, EC-M2-2019-3-GBR,