

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4S-SF-2020-1-GBR / Secondary Clutch Cover Part No. EC-V4-SF-2023-2-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-V4S-SF-2020-1-GBR

- Remove the 4 standard bolts as shown as bolt position 1, 2,3 & 4.
- 2 Place the secondary alternator cover against the standard alternator.
- Insert the 4 supplied bolts and tighten to a maximum of 8Nm. 3

DO NOT OVERTIGHTEN







SECONDARY CLUTCH COVER PART NO. EC-V4-SF-2023-2-GBR

- Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2,3 & 4.
- Place the Secondary Clutch Cover over the stock cover. 2
- Assemble 4 replacement bolts loosely in the correct position as shown. 3
- Tighten to a maximum Torque of 8Nm. <u>DO NOT OVERTIGHTEN.</u>







Bolt 1

(max)

ENGINE COVER SET: Part No. EC-V4-SF-2023-SET-GBR:

EC-V4S-SF-2020-1-GBR, EC-V4-SF-2023-2-GBR