

FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-R3-2015-1-GBR / Secondary Clutch Cover Part No. EC-R3-2019-2-GBR / Secondary Water Pump Cover Part No. EC-R3-2015-5-GBR / Bullet Frame Slider SET Part No: FS-R3-2015-R

SECONDARY ALTERNATOR COVER - PART NO. EC-R3-2015-1-GBR

- 1 Remove Fairing.
- 2 Remove 4 existing bolts from the stock alternator cover, shown as position Bolts 1, 2,3 & 4.
- 3 Place the secondary alternator cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace Fairing.







SECONDARY CLUTCH COVER PART NO. EC-R3-2019-2-GBR

- 1 Loosen off clutch cable. No need to remove.
- 2 Remove 3 existing bolts from the stock clutch cover, shown as position Bolt 1, 2 & 3.
- 3 Place the secondary clutch cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown.
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
 DO NOT OVERTIGHTEN.
- 6. Re-tighten clutch cable.







SECONDARY WATER PUMP COVER PART NO. EC-R3-2015-5-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock water pump cover, shown as position Bolt 1, 2, 3, retaining copper washer at Bolt 3.
- 3 Place the Secondary Water Pump Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown, placing the two supplied Copper Washers on Bolt 3 as shown in Fig. 1. Please note: do not re-use old washer, only use the two new supplied copper washers.
- 5 Tighten bolts to 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace fairing.





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RACE Bullet Frame Slider SET Part No: FS-R3-2015-R:

BULLET FRAME SLIDER - LEFT HAND SIDE - RACE PART NO. FS-R3-2015-LHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.





BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE PART NO. FS-R3-2015-RHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.



