



**PANIGALE
V4 & V4S 2018-2025**

FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-V4-2018-1-GBR / Secondary Clutch Cover Part No. EC-V4-2018-2-GBR

SECONDARY ALTERNATOR COVER PART NO. EC-V4-2018-1-GBR

PANIGALE V4 & V4S 2018-2024 ONLY, ADJUSTMENTS NEEDED FOR 2025 MODEL - please see below

1. Remove the left hand side fairing panel.
2. Remove the 4 standard bolts as shown in Fig. 1.
3. Place the secondary alternator cover against the standard alternator.
4. Insert the 4 supplied bolts and tighten to a maximum Torque of 10Nm as per manufacturer's recommendations:
3-3.5Nm + 90° (equivalent 5.5-10Nm)
DO NOT OVERTIGHTEN.
5. Replace the left hand side fairing panel.

**Bolt 1
M6X30A2-TORX - 10Nm
(max)**

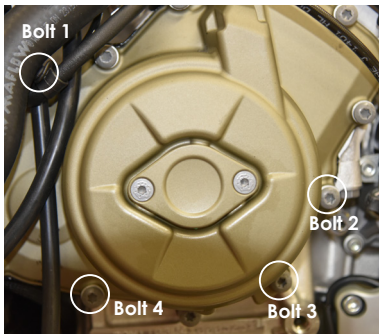
**Bolt 2
M6X30A2-TORX
- 10Nm (max)**



**Bolt 4
M6X30A2-TORX
- 10Nm (max)**

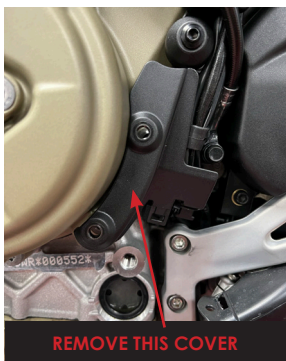
**Bolt 3
M6X30A2-TORX
- 10Nm (max)**

Fig. 1



PLEASE NOTE! PANIGALE V4S 2025 ONLY

When fitting the alternator cover, there is a small plastic cover bolted to the lower right hand side which clips into a wire connector, this needs to be removed to allow our cover to fit.





**PANIGALE
V4 & V4S 2018-2025**

FITTING INSTRUCTIONS

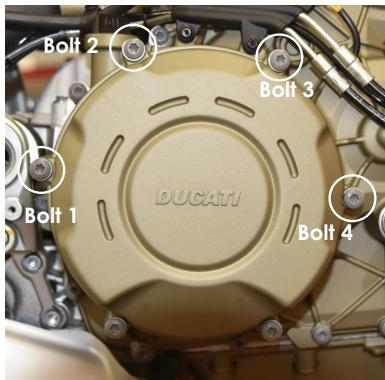
TO BE FITTED BY A QUALIFIED TECHNICIAN



SECONDARY CLUTCH COVER PART NO. EC-V4-2018-2-GBR

PANIGALE V4 & V4S 2018-2024 ONLY, ADJUSTMENTS NEEDED FOR 2025 MODEL - please see below

- 1 Remove right hand side fairing panel.
- 2 Remove 4 existing bolts from the Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten to a maximum Torque of 10Nm as per manufacturer's recommendations:
3-3.5Nm + 90° (equivalent 5.5-10Nm) - DO NOT OVERTIGHTEN.
- 6 Replace right hand side fairing panel.



**Bolt 1
M6X30A2-
TORX - 10Nm
(max)**

**Bolt 2
M6X30A2-TORX -
10Nm (max)**

**Bolt 3
M6X30A2-TORX -
10Nm (max)**



**Bolt 4
M6X30A2-
TORX - 10Nm
(max)**

PLEASE NOTE! PANIGALE V4S 2025 ONLY

When fitting the Clutch cover there is a plastic cover to the lower left side of the casing which will either need removing which will leave it looking a bit untidy or as per the pictures below it is easy to trim the plastic cover to clear the lower left fixing point.



ENGINE COVER SET: Part No. EC-V4-2018-SET-GBR

EC-V4-2018-1-GBR, EC-V4-2018-2-GBR

www.GBRacing.eu

DO NOT use these products unless you agree to our Terms & Conditions, as shown on our paperwork and website. If you do not agree, please return the product(s) to your dealer for a refund.